# **SAE Mini Baja - Drivetrain**

**Concept Generation and Selection** 

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# Overview

- Introduction
- Design Concepts
  - Manual Transmissions
  - Direct Drive and Automatic Transmission
  - Continuous Variable Transmissions
- Decision Matrix
- Gantt Chart Update
- Conclusion

# Introduction

- SAE sponsored
- Customer requires reverse, lightweight, and safe
- Goal is to develop drivetrain that will place in top 10
- Acquired constraints and needs for design
- Establish testing/operating environment
- State-of-the-Art research on potential designs
- Planning, deliverable dates, and milestones established

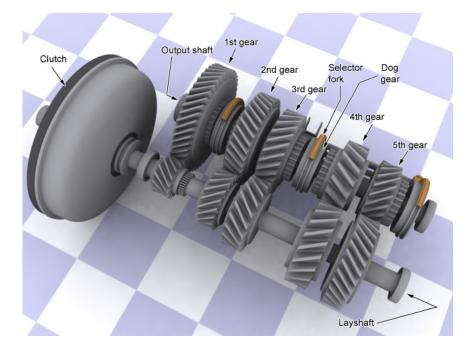
# **Manual Transmission**

#### Pros:

- Reverse capable
- Reliable
- Cost effective

## Cons:

- Extra weight from clutch
- Loss of power between shifts



(Representation of Manual Gearbox)

# Sequential Transmission

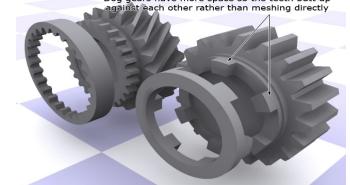
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### Pros:

- Little loss of power
- Lightweight/Compact
- Simple to operate
- Stronger and more reliable

## Cons:

- Difficult to integrate reverse
- Possible increased cost



(Sequential Dog ring compared to Manual Dog ring)



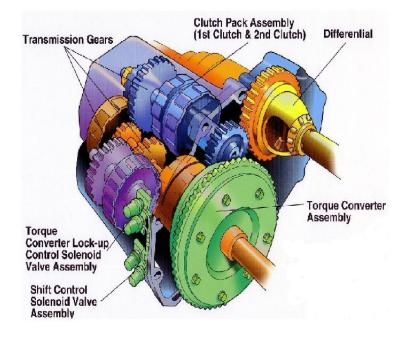
# **Automatic Transmission**

### Pros:

- High gear ratio range
- Reliable
- Reverse gear capable

## Cons:

- Cost
- Medium efficiency
- Size



(Automatic Transmission)

# **Direct Drive Transmission**

### Pros:

- Cost
- Simplicity of design
- Size
- Weight
- Highly efficient

## Cons:

- Static gear ratio
- Not reverse gear capable



(Direct Drive)

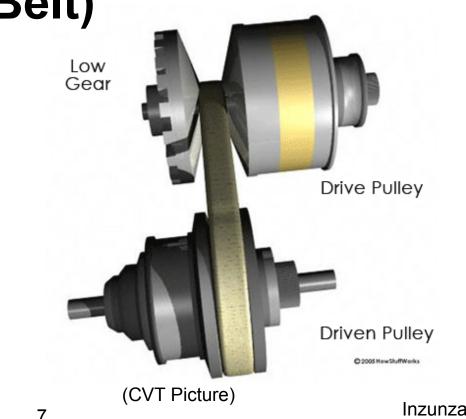
# **Continuous Variable Transmission** (Belt)

### Pros:

- Ease of use
- Size
- Weight •

## Cons:

- Cost
- Efficiency
- Reliability •
- **Reverse Gear**



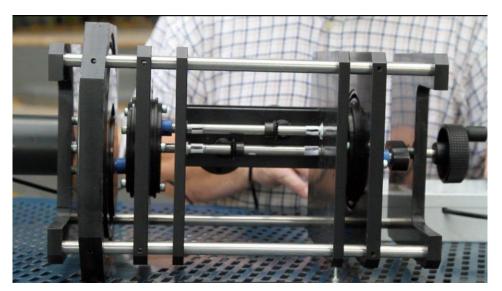
# **Gear CVT**

### Pros:

- Ease of use
- Variability of Gear Ratios
- Efficiency
- Reverse Gear

## Cons:

- Cost
- Weight
- Simplicity of Design



(Gear CVT)

## **Decision Matrix**

Scale 1-5 5 = Best,		Gear Ratio	Efficiency (Loss of		Simplicity of		Size/Volum	Reverse Gear	
1 = Worst	Cost	Range	Power)	Weight	Design	Reliability	е	Capable	Total
Sequential	3	5	5	4	3	4	4	3	3.95
Manual	3	5	4	3	4	4	3	4	3.85
CVT Belt	2	3	2	3	5	2	5	1	2.35
CVT Gear	2	5	4	3	3	4	3	5	3.85
Automatic	2	4	3	3	2	4	2	4	3.2
Straight (One Gear Ratio)	5	2	5	5	5	5	5	1	3.75
Customer Weighting	15%	15%	20%	10%	5%	10%	5%	20%	

# **Final Designs**

## Sequential:

- Efficient (little loss of power)
- High gear ratio range

### CVT Gear:

- Reverse gear capable
- High gear ratio range

# **Gantt Chart**

GANTT project	$\sim$	$\sim$	2014	Contact Cli	ent Calculations		Final Presentation	2015		
Name	Begin date	End date	September		October	l November	l December	l January	 February	 March
<ul> <li>Contact Client</li> </ul>	9/16/14	9/16/14		•						
Presentation 1	9/24/14	9/24/14		•						
Report 1	9/26/14	9/26/14						S		
♀ ● Calculations	10/3/14	11/4/14			-					
<ul> <li>Gear Ratio Calculations</li> </ul>	10/3/14	10/15/14								
Torque Calculations	10/3/14	10/18/14	No.							
Velocity Calculations	10/10/14	10/18/14				2 - C - C - C - C		S. 10		
Shear Stress Calculation		10/24/14								
<ul> <li>Safety Factor Calculation</li> </ul>		11/4/14								
Test Motor	10/10/14	10/12/14	No.							
Gear Train Selection	10/11/14	10/19/14						S. I S		
Presentation 2	10/15/14	10/15/14			•					
Report 2	10/17/14	10/17/14								
Parts Choosing	11/1/14	11/14/14								
3D Models for Parts	11/1/14	11/14/14						S. 1 S		
Presentation 3	11/12/14	11/12/14				•				
Report 3	11/14/14	11/14/14								
Parts Ordering	11/15/14	11/30/14								
Manufacture Transmission	12/1/14	2/28/15								
Final Presentation	12/3/14	12/3/14					•			
Final Report	12/5/14	12/5/14					•			
		Accurate and an and a second								

# Conclusion

- Project Introduction Recap of project description
- List of Concepts Listed 6 possible designs
- Decision Matrix of Concepts Evaluated and weighted
- Final two designs Sequential and CVT Gear
- Gantt Chart update Meeting deadlines/milestones

# References

- The Transmission Bible: Transmission, or Gearbox? http://www.carbibles.com/transmission\_bible.html
- Transmissions Textbook: Lechner, G., Harald Naunheimer. <u>Automotive</u> <u>Transmissions: Fundamentals, Selection, Design and Application</u>. Berlin: Springer, 1999.
- Direct Drive Picture <u>http://alooroea.blogspot.com/2011/05/manuel-</u> <u>transmission.html</u>
- Belt CVT Picture <a href="http://auto.howstuffworks.com/cvt2.htm">http://auto.howstuffworks.com/cvt2.htm</a>
- Gear CVT Picture <u>http://www.gizmag.com/steve-durnin-ddrive-d-drive-infinitely-variable-transmission-geared/15088/picture/114606/</u>
- Automatic Transmission Picture <u>http://hdabob.com/Transmission.htm</u>

## **Questions?**